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THE NATIONAL BOARD

OF BOILER AND
PRESSURE VESSEL
INSPECTORS

NATIONAL BOARD SUBCOMMITTEE REPAIRS & ALTERATIONS

MINUTES

Meeting of July 20th, 2016 Columbus, OH

These minutes are subject to approval and are for committee use only. They are not to be duplicated or quoted for other than committee use.

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1. Call to Order

Chairman George Galanes called the meeting to order at 8am.

2. Introduction of Members and Visitors

Members and visitors introduced themselves to the meeting attendees. It was determined there was a quorum present to conduct business. (Attendance sheet Page 2 of attachments)

3. Announcements

Secretary Bill Vallance presented the announcements for the remainder of the week.

4. Adoption of the Agenda

A motion was made and unanimously approved to adopt the agenda as amended for the addition of new action items.

5. Approval of the Minutes of January 13th, 2016 Meeting

The minutes from the January 2016 meeting are posted on the National Board website.

A motion was made and unanimously approved to accept the minutes from the January 2016 meeting.

6. Review of Rosters

a. Membership Nominations

- Mr. Justin Clements was nominated to become a member of Sub Group Graphite (Attachment Pages 4-5) A motion was made for Mr. Clements to become a member of the Sub Group Graphite. The motion was unanimously passed. Final approval for their membership will be given by the NBIC Committee, subject to the acceptance of the Chair of the Board of Trustees.
- Mr. David Rose was nominated to be a member of the Sub Group Historical. (Attachment Pages 6-8) A
 motion was made for Mr. Rose to become a member of the Sub Group on Historical Boilers. The motion
 was unanimously passed. Final approval for their membership will be given by the NBIC Committee,
 subject to the acceptance of the Chair of the Board of Trustees.

b. Membership Reappointments

- Mr. Walter Sperko, Mr. Randal Cauthon, Mr. Marty Toth, and Mr. David Martinez are eligible for reappointment to Subgroup Repairs and Alterations. A motion was made to reappoint Mr. Walter Sperko, Mr. Randal Cauthon, Mr. Marty Toth, and Mr. David Martinez to the Sub Group on Repairs and Alterations. The motion was unanimously passed.
- Mr. Linn Moedinger and Mr. Matthew Janssen are eligible for reappointment to Sub Group Locomotive Boilers. A Motion was made to reappoint Mr. Linn Moedinger and Mr. Matthew Janssen to Sub Group Locomotive Boilers. The motion was unanimously passed.
- Mr. Robert Bryce is eligible for reappointment to Sub Group Historical Boilers. Mr. Bryce did not seek reappointment to the SG Historical Boilers.
- Mr. Keith Cummins is eligible for reappointment to SG Graphite. A motion was made to reappoint Mr. Keith Cummins to Sub Group Graphite. The motion was unanimously passed.

• Mr. James Pillow and Mr. Ray Miletti are eligible for reappointment to Subcommittee Repairs and Alterations. A motion was made to reappoint Mr. James Pillow and Mr. Ray Miletti to Sub Committee Repairs and Alterations. The motion was unanimously passed.

c. Officer Selection

- Mr. Linn Moedinger appointment as Sub Group Locomotive Boilers Chair has expired. A motion was
 made to reappoint Mr. Linn Moedinger as Chair of the Sub Group Locomotive Boilers. The Motion was
 unanimously passed. Final approval for appointment will be given by the NBIC Committee, subject to the
 acceptance of the Chair of the Board of Trustees.
- Mr. James Pillow's appointment as Sub Committee Repairs and Alterations Vice Chair has expired. A
 motion was made to reappoint Mr. Jim Pillow as Vice Chair of the Sub Committee Repairs and
 Alterations. The Motion was unanimously passed. Final approval for appointment will be given by the
 NBIC Committee, subject to the acceptance of the Chair of the Board of Trustees.

7. Interpretations

Attachments are for those action items that were approved or closed with no further action at this subcommittee.

Item Number: IN15-0601 NBIC Location: Part 3, Section 3 Attachment Page 9

General Description: Use of backing strips to install flush patches repair/alteration classification

Subgroup: Repairs and Alterations

Task Group: G. Galanes (PM), B Morelock, M. Webb, M. Bost

July 2016

Meeting Action

Mr. Pillow presented a proposed committee question and reply. Installation of a flush patch in a pressure retaining item with backing strips is a repair provided the backing strip does not reduce joint efficiency and had increased coverage by NDT when the original code of construction considered backing rings. A motion was made and unanimously approved to move this to the NBIC Main Committee for consideration.

Item Number: IN15-0901 NBIC Location: Part 3 No Attachment

General Description: Installation of nozzle to the outside of a blind flange repair/alteration

classification

Subgroup: Repairs and Alterations

Task Group: M. Toth(PM), R. Underwood. C. Hopkins, J. Walker

July 2016

Meeting Action

A progress report was given by R. Underwood. Further information will be requested of the inquirer to proceed with interpretation at the Sub Group Repairs and Alterations.

Item Number: IN15-1101 NBIC Location: Part 3 Attachment Page 10

General Description: Is the use of ASME PCC-2 Article 2.12 fillet welded patches an alteration?

Subgroup: Repairs and Alterations

Task Group: J. Pillow (PM), P. Edwards, N. Carter, D. Marek

July 2016

Meeting Action

Jim Pillow presented the proposed committee question and reply A motion was made and unanimously approved to move this to the NBIC Main Committee for consideration.

Also, new action Item number NB16-0303 was opened to consider fillet weld patches over cracks in the NBIC as is allowed in ASME PCC-2. Project manager will be B. Boseo, with members R Underwood, & B Morlock

Item Number: IN15-1301 NBIC Location: Part 3 No Attachment

General Description: Does changing a bolt material require an "R" form and stamp?

Subgroup: Repairs and Alterations

Task Group: R. Trout (PM), Jamie Walker, D. Martinez, and R. Cauthon

July 2016

Meeting Action

A progress report was given by J. Walker. Further work needs to be accomplished by Repairs and Alteration task group.

Item Number: IN16-0101 NBIC Location: Part 3 Attachment Page 11

General Description: Tube plugging with explosive techniques

Subgroup: Repairs and Alterations

Task Group: J. Sekely (PM), R. Underwood, E. Cutlip

July 2016

Meeting Action

R. Underwood presented his Task Groups attached interpretation research and response for accepting explosion weld plugging of heat exchanger tubes. A motion was made and unanimously approved to move this item onto the NBIC Committee for consideration which was linked to another item for code revision (NB16-2601).

Item Number: IN16-0201 NBIC Location: Part 3 No Attachment

General Description: Sequence for Stamping and R Report Signing

Subgroup: Repairs and Alterations

Task Group: M. Bost (PM), Ben Schaefer

July 2016

Meeting Action

M. Bost presented the Task Groups interpretation response. At the Sub Group Repairs and Alterations a rousing debate took place. A vote was taken at the Sub Group Repairs and Alterations where the item failed with 17 negative votes, 2 abstentions and one approval. The Task Group requested this item remain open while a new action item **NB16-0301** was assigned, PM Ben Schaefer, to consider addressing Stamping and R report signing sequencing as part of the NBIC.

Item Number: IN16-0401 NBIC Location: Part 3 No Attachment

General Description: Certificates of Authorization for companies in a merger or acquisition

Subgroup: Repairs and Alterations

Task Group: Joel Amato(PM)

July 2016 Meeting Action

A progress report was given for the interpretation to address interpretations response wording.

Item Number: IN16-0601 NBIC Location: Part 3 Attachment Page 12

General Description: Alternate Methods of Verification of Repairs

Subgroup: Repairs and Alterations

Task Group: Dave Martinez (PM) Jim Pillow

July 2016

Meeting Action

D. Martinez and J. Pillow provided a proposed committee question and reply to the request for interpretation that the NBIC does not address the method of verification by the Inspector of the stamping or attachment of the repair or alteration nameplate to the pressure retaining item. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

8. Action Items – Old Business

Attachments are for those action items that were approved or closed with no further action at this subcommittee.

Item Number: NB11-0204B NBIC Location: Part 3, S2 Attachment Pages 19

General Description: Review NDE requirements of stayed areas for historical boilers

Subgroup: Historical

Task Group: M. Wahl (PM), J. Larson, F. Johnson

Meeting Action

J. Amato presented the item to the subcommittee showing additions to text allowing volumetric examination instead of just radiographic examination, updating figures for cracks in knuckle radii and weld seams in relation to knuckle radii. A motion was made and approved, with one negative from Linn Moedinger, to move this item to the NBIC Main Committee for consideration.

Item Number: NB12-0801 NBIC Location: Part 3 Attachment Pages 26

General Description: Add requirements for repair and alteration of gasketed PHEs in the field

Subgroup: Repairs and Alterations

Task Group: R. Cauthon (PM), B. Wielgoszinski, N. Carter

July 2016

Meeting Action

R. Cauthon presented proposed revisions to NBIC in paragraphs 3.3. This sub-committee had two Plate Heat Exchanger PHE manufacturers provide a presentation to SC members concerning PHE design, fabrication and examples of repairs. These representatives were Stacey Flynn from Alfa Laval and Pete Matkovics from SPX Flow. A motion was made and unanimously approved to review the proposed revisions for PHE with a subcommittee letter ballot.

Item Number: NB13-0902 NBIC Location: Part 3, S2 Attachment Pages 59

General Description: Review alternate methods of tube sheet repair

Subgroup: Historical

Task Group: F. Johnson, T. Dillon, M. Wahl

July 2016

Meeting Action

Joel Amato presented the revisions to text and figures in Supplement 2 for acceptable and unacceptable tube sheet repairs. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB13-1401 NBIC Location: Part 3, S1.9.2 No Attachment

General Description: Add wording in this section regarding boiler tube welding

Subgroup: Locomotive

Task Group: R. Stone (PM)

Meeting Action

Mr. Moedinger gave a progress report indicating the Sub Group Locomotive has more work to be done on this item.

Item Number: NB13-1405 NBIC Location: Part 3, S1.2.9 No Attachment

General Description: Add requirements for throttle pipes, dry pipes, superheater headers, and front end steam pipes

Subgroup: Locomotive

Task Group: R. Stone (PM)

July 2016

Meeting Action

Mr. Moedinger gave a progress report indicating the subgroup Locomotive has more work to be done on this item

Item Number: NB13-1407 NBIC Location: Part 3, S1 No Attachment

General Description: Add requirements for repair and alteration of bolts, nuts, and studs in locomotive boilers

Subgroup: Locomotive

Task Group: R. Stone (PM)

July 2016

Meeting Action

Mr. Moedinger gave a progress report indicating has more work to be done to address the negatives from the last subcommittee letter ballot.

Item Number: NB13-1408 NBIC Location: Part 3, S1 No Attachment

General Description: Add requirements for repair and alteration of locomotive boilers with threaded boiler studs of the taper thread and straight thread varieties

Subgroup: Locomotive

Task Group: R. Stone (PM)

July 2016

Meeting Action

Mr. Moedinger gave a progress report indicating the subgroup Locomotive has more work to be done on this item.

Item Number: NB14-0301 NBIC Location: Part 3 Attachment Page 62

General Description: Add requirements for encapsulation

Subgroup: Repairs and Alterations

Task Group: B. Boseo, F. Johnson, K. Moore

July 2016

Meeting Action

Mr. Boseo presented the new paragraph 3.4.3 Encapsulation. The subcommittee approved this item by letter ballet with a unanimous vote after the January 2016 meeting. A motion was made and unanimously approved to move this item onto the NBIC Main Committee for consideration with the addition of nozzles. From the discussion a new action item NB16-0302 was opened to address consideration of encapsulating over cracks. G. Galanes will be the Project Manager.

Item Number: NB15-0511 NBIC Location: Part 3, 5.13.5.1 No Attachment

General Description: Result of PR15-0120, how does one fill out "NR" paperwork if the repairs or alterations were performed to an international code other than Section III or Section XI?

Subgroup: Repairs and Alterations

Task Group: P. Edwards (PM), B. Schafer, B. Wielgoszinski, C. Withers

July 2016

Meeting Action

P. Edwards indicated this item was addressed under item NB16-0605. A motion was made and unanimously approved to close this item with no further action.

Item Number: NB15-0512 NBIC Location: Part 3, S3.5.5 b) Attachment Pages 63

General Description: Result of PR15-0121, should UIG-79 and UIG-80 be referenced in their entirety in this section?

Subgroup: Graphite

Task Group: E. Soltow (PM)

July 2016

Meeting Action

E. Soltow presented the strikeouts to Supplement 3 paragraph S3.5.6 b), UIG-79(b), (c) and UIG-80 (b). A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB15-1602 NBIC Location: Part 3, S2.7.1 No Attachment

General Description: Revise material list for historical boiler reports to include bolts, studs, nuts and formed pressure parts

Subgroup: Historical

Task Group: T. Dillon (PM), M. Wahl, G. Galanes

July 2016

Meeting Action

This item was presented as a progress report as Historical is waiting for information from subgroup Locomotive on acceptable bolting material.

Item Number: NB15-1703 NBIC Location: Part 3 No Attachment

General Description: Welded Staybolt Procedures

Subgroup: Locomotive

Task Group: None assigned

July 2016

Meeting Action

The Action Item background information could not be found related to this item. A motion was made and unanimously approved to close this item with no further action.

Item Number: NB15-2206B NBIC Location: Part 3, S3 Attachment Pages 65

General Description: Review Part 3 graphite supplement to ensure proper use of "shall", "should",

"may"

Subgroup: Graphite

Task Group: Tracy Rudy (PM)

July 2016 Meeting Action

Ed Soltow presented the revisions to supplement 3 S3.6 paragraphs S3.2 a) and S3.5.2.4 a) to change the words from should to shall. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB15-2207 NBIC Location: Part 3, S3 Attachment Page 66

General Description: Revise requirements for amount plugs needed when tapered plugs are used

Subgroup: Graphite

Task Group: Aaron Viet (PM)

July 2016

Meeting Action

Ed Soltow presented the revisions to supplement 3 S3 paragraph S3.5.5 c) to change the words to; A plug shall be used to plug each end of the tube(s) in question and each plug shall have a minimum length if 1 in. (25mm). Multiple plugs may be used. A motion was made and unanimously approved to

No Attachment Item Number: NB15-2208 **NBIC Location: Part 3, S3**

General Description: Investigate repair options for graphite block heat exchangers

Subgroup: Graphite

Task Group: Greg Becherer (PM)

July 2016 Meeting Action

Ed Soltow explained this item was still in need of further work by the subcommittee Graphite and this is

a progress report.

Item Number: NB15-2210 **NBIC Location: Part 3** No Attachment

General Description: Reduce cementing requirements for plugging of tubes

Subgroup: Graphite

Task Group: C. Cary (PM)

July 2016

Meeting Action

Ed Soltow presented the attached document wording to add the Supplement 3. Para S3.5.5 m). This would allow any company with an "R" Certificate of Authorization, not just one with a "G" designator on the Certificate, to complete graphite tube plugging using a tube plugging kit. After discussion Subgroup Graphite agreed to provide further detail or a demonstration of the mentioned kit plugging process for the next NBIC meeting. Progress Report.

Item Number: NB15-2305 **NBIC Location: Part 3** Attachment page 67

General Description: Review NBIC footnotes; remove footnotes that are code language or definitions

Subgroup: Repairs and Alterations

Task Group: R. Troutt, J. Pillow

July 2016

Meeting Action

This Item passed a subcommittee letter ballot after the January 2016 meeting. It has now moved to the

NBIC Main Committee for consideration.

Item Number: NB15-2801 NBIC Location: Part 3, 4.2 b) **Attachment Page 81**

General Description: Change reference standard, "ACCP-189" to "ANSI/ASNT CP-189" and also

included reference to the ACCP Program.

Subgroup: Repairs and Alterations

Task Group: N. Carter (PM)

Meeting Action

N. Carter presented the revision to paragraph 4.2 b) to eliminate the specific "revision 3 Nov. 1997" of ANSI/ASNT CP-189. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB15-2901 NBIC Location: Part 3, S2 Attachment Page 84

General Description: Review references to 1971 ASME Section I code edition with the recent

additions of Part PL and Part PR in the 2015 ASME Section I

Subgroup: Historical

Task Group: None assigned

July 2016 Meeting Action

J. Amato presented the revision to paragraph 1.2 c) to remove specific reference to the 1971 ASME Section 1 part PR and PFT. This was done as an R Certificate holder has the ability to use the code applicable to the work being done and the current ASME BPV I section 1 has a new Part PL and part PR in the 2015 Code edition. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

9. Action Items – New Business

Attachments are for those action items that were approved or closed with no further action at this subcommittee.

Item Number: NB16-0601 NBIC Location: Part 3 Glossary Attachment Page 85

General Description: Re-Rate Definition

Subgroup: Repairs and Alterations NR TG

Task Group: P. Edwards(PM)

July 2016

Meeting Action

P. Edwards presented a revision to the Glossary of Terms; Re-rating (*re-rate*)-See alteration- *Re-rate* does not apply to pressure relief devices. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB16-0602 NBIC Location: Part 3, 1.8.2 Attachment Page 86

General Description: Clarify definitions of "NR" program categories relating to repair activities, came

from NR task group

Subgroup: Repairs and Alterations

Task Group: NR Task Group

Meeting Action

P. Edwards presented a revision the 1.8.2 paragraph c) Category 2, <u>Based on Regulatory or jurisdictional acceptance</u>, <u>Category 2 may be used prior to fuel loading</u>. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB16-0603 NBIC Location: Supplement 9 Attachment Page 87

General Description: Nuclear PRD

Subgroup: Repairs and Alterations NR TG

Task Group: P Edwards (PM), Ben Schafer

July 2016 Meeting Action

P. Edwards presented revisions to supplement 9 primarily related to PRD's not certified by the NB per the attached document. A motion was made and unanimously approved to have a letter ballet go out to the subcommittee Repairs and Alterations and the subcommittee PRD.

Item Number: NB16-0606 NBIC Location: Part 3, 1.8.7.2 n) 5) Attachment Page 90

General Description: Add the words "A log shall be maintained in accordance with Part 3, 5.6." at the end of the paragraph, also include in sections in 1.8.6 and 1.8.8

Subgroup: Repairs and Alterations

Task Group: C. Withers (PM)

July 2016

Meeting Action

P. Edwards presented revisions to paragraphs 1.8.6.2 n) 3), 1.8.7.2 n) 5), and the addition of paragraph 1.8.8.2 m) b). These changes pertain to the maintaining of a for NR and NVR forms registered with the National Board. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB16-0701 NBIC Location: Part 3, Section 2 Attachment Page 91

General Description: Update SWPS to most recent versions, B2.1-1/8-231:2015;

Subgroup: Repairs and Alterations

Task Group: J. Sekely (PM)

July 2016

Meeting Action

Mr. Sekely presented a revision to the standard welding procedure (SWPS) Table 2.3. The revision is to reflect the latest AWS reaffirm date for those highlighted in the attached document. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB16-0803 NBIC Location: Part 3, S4.1 No Attachment

General Description: Revise scope statement to remove "RP" letters included on certificate of

authorization

Subgroup: Repairs and Alterations

Task Group: None assigned.

July 2016 Meeting Action

Per National Board Staff this item was closed with no action. A motion was made and unanimously approved to close this item with no further action.

Item Number: NB16-0809B NBIC Location: Part 3 Attachment Page 97

General Description: Revising text to bring in "guidelines"

Subgroup: Repairs and Alterations

Task Group: NBIC Staff

July 2016 Meeting Action

The committee reviewed the attached document that added verbage to several scope similar to this wording; *This part provides general requirements and guidelines* The introduction to Supplement 9 S9.1 was removed from this items action. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB16-0810 NBIC Location: NBIC Part 3 No Attachment

General Description: HRSG Turbine Upgrade Output

Subgroup: Repairs and Alterations

Task Group: R. Trout (PM), J. Amato

July 2016
Meeting Action

A progress report was given by R. Trout.

Item Number: NB16-1101 NBIC Location: Part 3, Grade 91 Attachment Pages 100

Supplement

General Description: Minor edits to Part 3, Grade 91 Supplement

Subgroup: Repairs and Alterations

Task Group: G. Galanes (PM)

July 2016

Meeting Action

Vice Chairman Jim Pillow took over the meeting while G. Galanes presented to the attached document to become a new Supplement 11. The document presented had industry input to address the knowledge of welding and inspection concerns for Grade 91 material. A motion was made and unanimously

Item Number: NB16-1102 NBIC Location: PART 3 2.3.5.6d Attachment Page 108

General Description: Weld Method Paragraph update

Subgroup: Repairs and Alterations

Task Group: G. Galanes (PM)

July 2016

Meeting Action

Vice Chairman J. Pillow took over the meeting to allow G. Galanes to present this action item. The attached document proposed revisions to 2.5.3 d) to clear up wording associated with references to weld method 6. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB15-1203 NBIC Location: PART 3 S9.1 No Attachment

General Description: PRD Valving

Subgroup: Repairs and Alterations NR TG

Task Group: P. Edwards (PM)

July 2016

Meeting Action

P. Edwards presented the attached document showing revisions to Supplement 9. Mr. Edwards made a motion to close this item as it will be handled under action item NB16-0603. It was unanimously approved to close this item with no further action.

Item Number: NB16-1301 NBIC Location: Part 3, S3.1 Attachment Page 109

General Description: Update scope of Graphite supplement to include "G" in Certificate of

Authorization

Subgroup: Graphite

Task Group: None assigned

July 2016

Meeting Action

The committee reviewed the attached document for revision to S3.1 Scope paragraph b) adding the letter "G" to the Certificate of Authorizations for Graphite Repairs and Alterations. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB16-1402 NBIC Location: Part 3 No Attachment

General Description: Life extension for high pressure vessels above 20 years

Subgroup: FRP

Task Group: M. Gorman (PM)

July 2016 Meeting Action

No report was available for review by the Sub Committee.

Item Number: NB16-1403 NBIC Location: Part 3, S4 No Attachment

General Description: Add information on repair of high pressure vessels

Subgroup: FRP

Task Group: N. Sirosh (PM)

July 2016 Meeting Action

No report was available for review by the Sub Committee.

Item Number: NB16-1501 NBIC Location: PART3 Section 5 Attachment Page 110

General Description: Name plate marking updates

Subgroup: Repairs and Alterations NR TG

Task Group: P. Edwards (PM)

July 2016

Meeting Action

P. Edwards presented a revision to the marking in figures 5.7.5-f and 5.7.5-g as per the attached document. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB16-1801 NBIC Location: Part 3, S1 No Attachment

General Description: Review Part 3 S1 for revisions based on the publication of ASME Section 1, Part

PL

Subgroup: Locomotive

Task Group: L. Moedinger (PM)

July 2016

Meeting Action

L. Moedinger told the committee there is ongoing work on this item and this report is to be considered a progress report.

Item Number: NB16-2001 NBIC Location: Part 3, 1.6.1 c) No Attachment

General Description: Update language about record maintenance in Table 1.6.1 c)

Subgroup: Repairs and Alterations

Task Group: J. Pillow (PM) R. Trout, J. Sekely, Walt Sperko, B. Boseo

July 2016

Meeting Action

J. Pillow provided a progress report for this item that the task group hopes to have addressed at the January 2017 meeting.

Item Number: NB16-2101 NBIC Location: Part 3, Section 5 Attachment Page 111

General Description: Re-rate leak test - based on interpretation 98-15

Subgroup: Repairs and Alterations

Task Group: B. Wielgoszinski (PM)

July 2016

Meeting Action

B. Wielgoszinski presented the revision to add at the end of 3.4.1 d) <u>The pressure test may be waived if</u> the original pressure test as recorded on the MDR is at least equal to the calculated test pressure required to verify the integrity of the PRI for the new conditions. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB16-2401 NBIC Location: NBIC Part 3 5.5.1 No Attachment Page:

General Description: Registration of R-1 forms

Subgroup: Repairs and Alterations

Task Group: Nathan Carter (PM)

July 2016 Meeting Action

N. Carter Provided information that this item failed a decisive vote at the Sub Group level. A motion was made and approved with two abstentions, R. Trout and J. Amato, to close this item with no further action.

Item Number: NB16-2501 NBIC Location: Locomotive Suppl-1 No Attachment Page

General Description: Adding Volumetric Examination

Subgroup: Locomotive

Task Group: Linn Moedinger (PM)

July 2016

Meeting Action

Linn Moedinger gave a progress report discussing this new business item where SG Locomotive is considering adding volumetric examination in supplement paragraphs instead of just radiograph examination.

Item Number: NBIC Location: S1.1.3.1 table Attachment Page 116

NB16-2502,03,05

General Description: Revise Material Table Chart

Subgroup: Locomotive

Task Group: Linn Moedinger (PM)

July 2016

Meeting Action

L. Moedinger provided the attached document for material revisions to Table S1.1.3.1 which is basic guideline and covers basic carbon steel and some alloy steel material specifications. A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

Item Number: NB16-2504 NBIC Location: Supplement 1 Attachment Page

General Description: Look at a material addition

Subgroup: Locomotive

Task Group: Linn Moedinger

July 2016

Meeting Action

L. Moedinger gave a progress report for this new business item where Sub Group Locomotive is evaluating adding a new material specification to Supplement 1.

Item Number: NB16-2601 NBIC Location: PART 3 3.3.3 F Attachment Page 118

General Description: Plugging HX Tubes

Subgroup: Repairs and Alterations

Task Group: R. Underwood (PM)

July 2016

Meeting Action

R. Underwood presented a revision to paragraph 3.3.3(f); Replacement or plugging of boiler and heat exchanger tubes where welding is involved". A motion was made and unanimously approved to move this item to the NBIC Main Committee for consideration.

10. Web X

National Board Staff, Kimberly Miller and Gary Scribner provided a Web X training presentation. (Attachment Page 122)

11. Future Meetings

January 9-12, 2017 – San Diego, California July 17-20, 2017 – Columbus, Ohio

12. Adjournment at 1:30 PM

13. Respectfully submitted,

William Vallance