

GUIDE FOR COMPLETING FORM R-1, REPORT OF REPAIR, NB-66

Reference to Circled Numbers in the Form	Description
(1)	Initials of the authorized representative of the "R" Certificate Holder.
(2)	Initials of the Inspector reviewing the "R" Certificate Holders work.
(3)	When registering a Form R-1 Report with the National Board, this line is solely designated for a unique sequential number assigned by the "R" Certificate Holder. When the "R" Form is not to be registered, indicate so by "N/A". As described in NBIC Part 3, 5.6, a log shall be maintained identifying sequentially, any Form "R" registered with the National Board.
(4)	If applicable, document the unique purchase order, job, or tracking number assigned by the organization performing the work.
(5)	The name and address of the National Board "R" Certificate Holder performing the work as it appears on the " <i>Certificate of Authorization</i> ".
(6)	Name and address of the owner of the pressure-retaining item.
(7)	Name and address of plant or facility where the pressure-retaining item is installed.
(8)	Description of the pressure-retaining item, such as boiler or pressure vessel, or piping. Include the applicable unit identification.
(9)	Name of the original manufacturer of the pressure-retaining item. If the original manufacturer is unknown, indicate by, "unknown."
(10)	Document the serial number of the pressure-retaining item if assigned by the original manufacturer. If there is no serial number assigned or is unknown, indicate "unknown."
(11)	When the pressure-retaining item is registered with the National Board, document the applicable registration number. If the pressure-retaining item is installed in Canada, indicate the Canadian design registration number (CRN), and list the drawing number under "other." If the item is not registered, indicate, "none."
(12)	Indicate the jurisdiction number assigned to the pressure retaining item, if available.
(13)	Indicate any other unique identifying nomenclature assigned to the pressure retaining item by the owner or user.
(14)	Identify the year in which fabrication/construction of the pressure retaining item was completed.
(15)	Indicate edition and addenda of the NBIC under which this work is being performed.
(16)	Indicate the name, section, division, edition, and addenda (if applicable) of the original code of construction for the pressure-retaining item.

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(17)	Indicate the name, section, division, edition, and addenda (if applicable) of the construction code used for the work being performed. If code cases are used, they shall be identified in the "Remarks" section.
(18)	Check the repair type performed on the pressure retaining item.
(19)	Provide a detailed summary describing the scope of work that was completed to a pressure retaining item (PRI). The information to be considered when describing the scope of work should include such items as, the nature of the repair (i.e. welding, bonding, cementing), the specific location of the work performed to the PRI, the steps taken to remove a defect or as allowed by 3.3.4.8 to remain in place, the method of repair described as listed in the examples of Part 3, Section 3 or supplemental section if applicable, and the acceptance testing and or examination method used in accordance with the NBIC. When additional space is required to describe the scope of work, a Form R-4 shall be used and attached (check box). If a FITNESS FOR SERVICE Form (NB-403) is part of the Form R-1 repair package, check box and attach the form. Information determined to be of a proprietary nature need not be included, but shall be stated on the form.
(20)	Indicate type of pressure test applied (Liquid, Pneumatic, Vacuum, Leak). If no pressure test applied, indicate "none."
(21)	Indicate test pressure applied.
(22)	Indicate maximum allowable working pressure (MAWP) for the pressure retaining item, if known.
(23)	As applicable, identify what Replacement Parts manufactured by welding or bonding were introduced as needed to complete the scope of work. Indicate part, item number, manufacturer's name, stamped identification, and data report type or Certificate of Compliance.
(24)	Indicate any additional information pertaining to the work involved (e.g., routine repairs, code cases).
(25)	When registering a Form R-1 Report with the National Board, this line is solely designated for a unique sequential number assigned by the "R" Certificate Holder. When the "R" Form is not to be registered, indicate so by "N/A". As described in NBIC Part 3, 5.6, a log shall be maintained identifying sequentially, any Form "R" registered with the National Board.
(26)	If applicable, document the unique purchase order, job, or tracking number assigned by organization performing work.
(27)	Type or print name of authorized representative of the "R" Certificate Holder attesting to accuracy of the work described.
(28)	Indicate National Board "R" <i>Certificate of Authorization</i> number.
(29)	Indicate month, day, and year that the "R" <i>Certificate of Authorization</i> expires.

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(30)	Record name of "R" Certificate Holder who performed the described work, using full name as shown on the <i>Certificate of Authorization</i> or an abbreviation acceptable to the National Board.
(31)	Signature of "R" Certificate Holder authorized representative.
(32)	Enter month, day, and year repair certified.
(33)	Type or print name of Inspector.
(34)	Indicate Inspector's Jurisdiction.
(35)	Indicate Inspector's employer.
(36)	Indicate address of Inspector's employer (city and state or province).
(37)	Indicate month, day, and year of final inspection by Inspector. For routine repairs this shall be the month, day, and year the Inspector reviews the completed routine repair package.
(38)	Inspector's National Board commission number and endorsement that qualifies the Inspector to sign this report, and when required by the Jurisdiction, the applicable State or Provincial numbers.
(38)	Signature of Inspector.
(40)	Indicate month, day, and year of Inspector signature

## FORM R-1 REPORT OF REPAIR

in accordance with provisions of the *National Board Inspection Code*

①  
\_\_\_\_\_  
(Authorized Rep. initials)

②  
\_\_\_\_\_  
(Inspectors initials)

③  
\_\_\_\_\_  
(Form "R" Registration no.)

④  
\_\_\_\_\_  
(P.O. no., job no., etc.)

1. WORK PERFORMED BY: ⑤ \_\_\_\_\_  
(name of repair organization)

\_\_\_\_\_  
(address)

2. OWNER: ⑥ \_\_\_\_\_  
(name)

\_\_\_\_\_  
(address)

3. LOCATION OF INSTALLATION: ⑦ \_\_\_\_\_  
(name)

\_\_\_\_\_  
(address)

4. ITEM IDENTIFICATION: ⑧ \_\_\_\_\_ NAME OF ORIGINAL MANUFACTURER: ⑨ \_\_\_\_\_  
(boiler, pressure vessel, or piping)

5. IDENTIFYING NOS: ⑩ \_\_\_\_\_ ⑪ \_\_\_\_\_ ⑫ \_\_\_\_\_ ⑬ \_\_\_\_\_ ⑭ \_\_\_\_\_  
(mfg. serial no.) (National Board no.) (jurisdiction no.) (other) (year built)

6. NBIC EDITION/ADDENDA: ⑮ \_\_\_\_\_ ⑯ \_\_\_\_\_  
(edition) (addenda)

Original Code of Construction for Item: ⑰ \_\_\_\_\_  
(name / section / division) (edition / addenda)

Construction Code Used for Repair Performed: ⑱ \_\_\_\_\_  
(name / section / division) (edition / addenda)

7. REPAIR TYPE: ⑲  welded  graphite pressure equipment  FRP pressure equipment  DOT

8. DESCRIPTION OF WORK:  Form R-4, Report Supplement Sheet is attached  FFSA Form (NB-403) is attached  
(use Form R-4, if necessary)

⑲ \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

⑳ \_\_\_\_\_ Pressure Test, if applied ㉑ \_\_\_\_\_ psi MAWP ㉒ \_\_\_\_\_ psi  
(Liquid, Pneumatic, Vacuum, Leak)

9. REPLACEMENT PARTS: (Attached are Manufacturer's Partial Data Reports or Form R-3's properly completed for the following items of this report):

(name of part, item number, data report type or Certificate of Compliance, mfg's. name and identifying stamp)

㉓ \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

10. REMARKS: ㉔ \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

②⑤  
\_\_\_\_\_  
(Form "R" Registration no.)  
②⑥  
\_\_\_\_\_  
(P.O. no., job no., etc.)

### CERTIFICATE OF COMPLIANCE

I, ②⑦ \_\_\_\_\_, certify that to the best of my knowledge and belief the statements made in this report are correct and that all material, construction, and workmanship on this Repair conforms to the *National Board Inspection Code*. National Board "R" Certificate of Authorization No. ②⑧ \_\_\_\_\_ Expiration date: ②⑨ \_\_\_\_\_

Repair Organization: ③⑩ \_\_\_\_\_

Signed: ③① \_\_\_\_\_  
(authorized representative)

Date: ③② \_\_\_\_\_

### CERTIFICATE OF INSPECTION

I, ③③ \_\_\_\_\_, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency, where required, issued by the Jurisdiction of ③④ \_\_\_\_\_ and employed by ③⑤ \_\_\_\_\_ of ③⑥ \_\_\_\_\_ have inspected the work described in this report on ③⑦ \_\_\_\_\_, \_\_\_\_\_ and state that to the best of my knowledge and belief, this work complies with the applicable requirements of the *National Board Inspection Code*. By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning the work described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage, or loss of any kind arising from or connected with this inspection.

Commissions: ③⑧ \_\_\_\_\_  
(National Board and Jurisdiction no. including endorsement)

Signed: ③⑨ \_\_\_\_\_  
(Inspector)

Date: ④⑩ \_\_\_\_\_