

**FORM R-1 REPORT OF REPAIR**  
in accordance with provisions of the *National Board Inspection Code*

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1. Work performed by \_\_\_\_\_ (name of repair organization) \_\_\_\_\_ (Form R No.) \_\_\_\_\_

\_\_\_\_\_ (PO No., Job No., etc.) \_\_\_\_\_

2. Owner \_\_\_\_\_ (name) \_\_\_\_\_

\_\_\_\_\_ (address) \_\_\_\_\_

3. Location of installation \_\_\_\_\_ (name) \_\_\_\_\_

\_\_\_\_\_ (address) \_\_\_\_\_

4. Unit identification \_\_\_\_\_ (boiler, pressure vessel) Name of original manufacturer \_\_\_\_\_

5. Identifying nos.: \_\_\_\_\_ (mfg serial no.) \_\_\_\_\_ (National Board No.) \_\_\_\_\_ (jurisdiction No.) \_\_\_\_\_ (other) \_\_\_\_\_ (year built)

6. NBIC Edition/ Addenda: \_\_\_\_\_ (edition) \_\_\_\_\_ (addenda) \_\_\_\_\_

Original Code of Construction for Item: \_\_\_\_\_ (name/section/division) \_\_\_\_\_ (edition/addenda) \_\_\_\_\_

Construction Code Used for Repair Performed: \_\_\_\_\_ (name/section/division) \_\_\_\_\_ (edition/addenda) \_\_\_\_\_

7. Repair Type:  Welded  Graphite Pressure Equipment  FRP Pressure Equipment

8. Description of work: \_\_\_\_\_ (use supplemental sheet, Form R-4, if necessary) \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_ Pressure Test, if applied \_\_\_\_\_ psi MAWP \_\_\_\_\_ psi

9. Replacement Parts. Attached are Manufacturer's Partial Data Reports or Form R-3s properly completed for the following items of this report:

\_\_\_\_\_ (name of part, item number, data report type, mfg's name, and identifying stamp)

\_\_\_\_\_

\_\_\_\_\_

10. Remarks: \_\_\_\_\_

\_\_\_\_\_

**CERTIFICATE OF COMPLIANCE**

I, \_\_\_\_\_, certify that to the best of my knowledge and belief the statements in this report are correct and that all material, construction, and workmanship on this Repair conforms to the *National Board Inspection Code*.

National Board "R" Certificate of Authorization No. \_\_\_\_\_ expires on \_\_\_\_\_,

Date \_\_\_\_\_, \_\_\_\_\_ (name of repair organization) Signed \_\_\_\_\_ (authorized representative)

**CERTIFICATE OF INSPECTION**

I, \_\_\_\_\_, holding a valid Commission issued by The National Board of Boiler and Pressure Vessel Inspectors and certificate of competency issued where required, by the jurisdiction of \_\_\_\_\_ and employed by \_\_\_\_\_ of \_\_\_\_\_ have inspected the work described in this report on \_\_\_\_\_, \_\_\_\_\_ and state that to the best of my knowledge and belief this work complies with the applicable requirements of the *National Board Inspection Code*.

By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning the work described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any personal injury, property damage or loss of any kind arising from or connected with this inspection.

Date \_\_\_\_\_, \_\_\_\_\_ Signed \_\_\_\_\_ (inspector) \_\_\_\_\_ (National Board and Jurisdiction No.) \_\_\_\_\_